

Date: Wednesday, 2/20/2008 4:21:46 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FWD PLATE *Bushy*
 Job Number : 37530
 Estimate Number : 13189
 P.O. Number :
 This Issue : 2/20/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D37231
 First Issue : / / Type : R&D MACHINED PARTS Drawing Number : D3723 U/R REVA
 Previous Run : 37479 Drawing Revision : U/R
 Material :
 Due Date : 3/7/2008 Qty: 20 Um: Each
 Written By : *W*
 Checked & Approved By : *W*
 Comment : est rev. A 08.02.15 New issue EC

POSITIVE
RECALL

pu
08.03.17

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDLRLNR0750 Delrin Round Bar 0.75"



Comment: Qty.: 0.0210 f(s)/Unit Total : 0.4200 f(s)
 Delrin rod 0.750" dia.
 batch: *2106740*

W 08.02.21. (22)

2.0 LATHE CONV. CONVENTIONAL LATHE



Comment: CONVENTIONAL LATHE
 Turn as per dwg D3723

W 08.02.21. (22)

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

ENGINEERING
APPROVAL *ASS*
08.02.21

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: *ST198*

AS 08/03/17 (X10)

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

W 08/03/17

Job Completion



W 08.02.22

POSITIVE RECALL

EFFECTIVE *08.02.21* AUTH *W*
 RELEASED *pu* DATE *08.03.17*

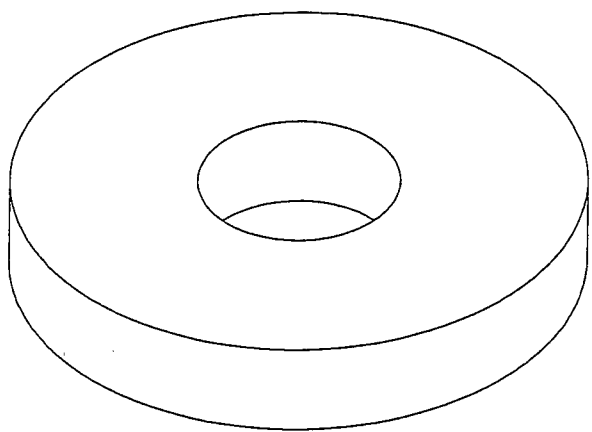
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





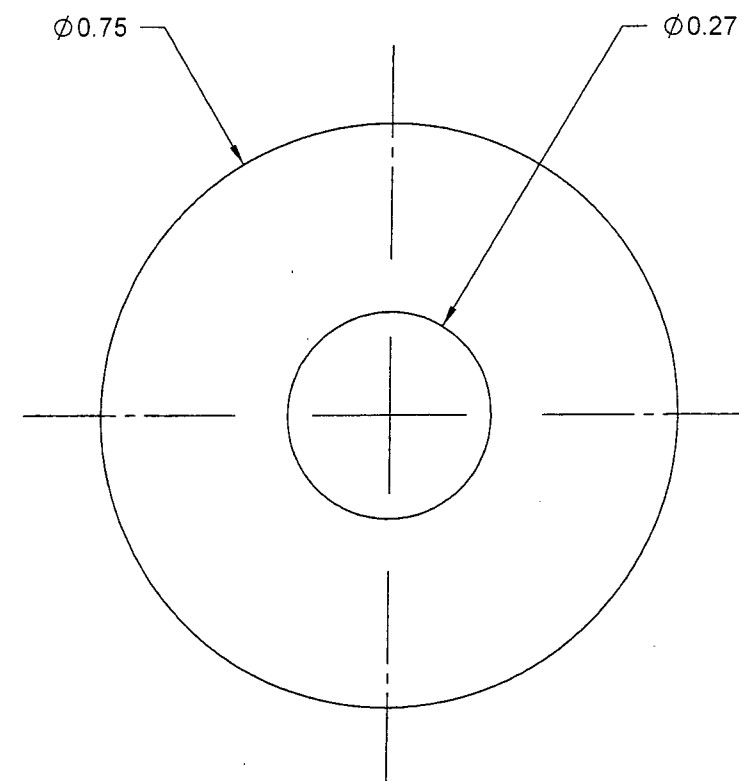
D3723-1 BUSHING

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WITHOUT NOTICE
WORK ORDER
NO. 37530

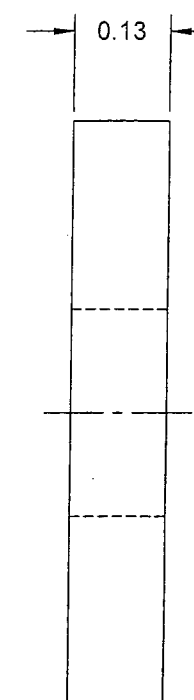
PRELIMINARY ISSUE
08.02.11

- NOTES:
- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, ROD
(REF DART SPEC M-DELRIN-R)
OR DELRIN II 150E OR ACETRON GP ACETAL, BAR
(REF DART SPEC M-DELRIN-B)
OR DELRIN II 150E OR ACETRON GP ACETAL, SHEET
(REF DART SPEC M-DELRIN-S.125)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.01 lbs APPROX

A	NEW ISSUE		AJS	08.02.11
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED	UE	DRAWING NO.	REV. A	
MFG. APPR.		D3723	SHEET 1 OF 2	
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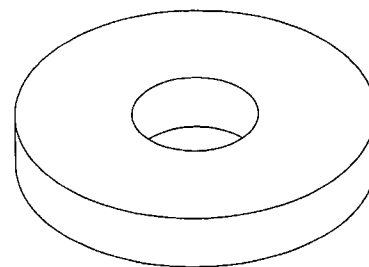
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PRELIMINARY ISSUE
08.02.15

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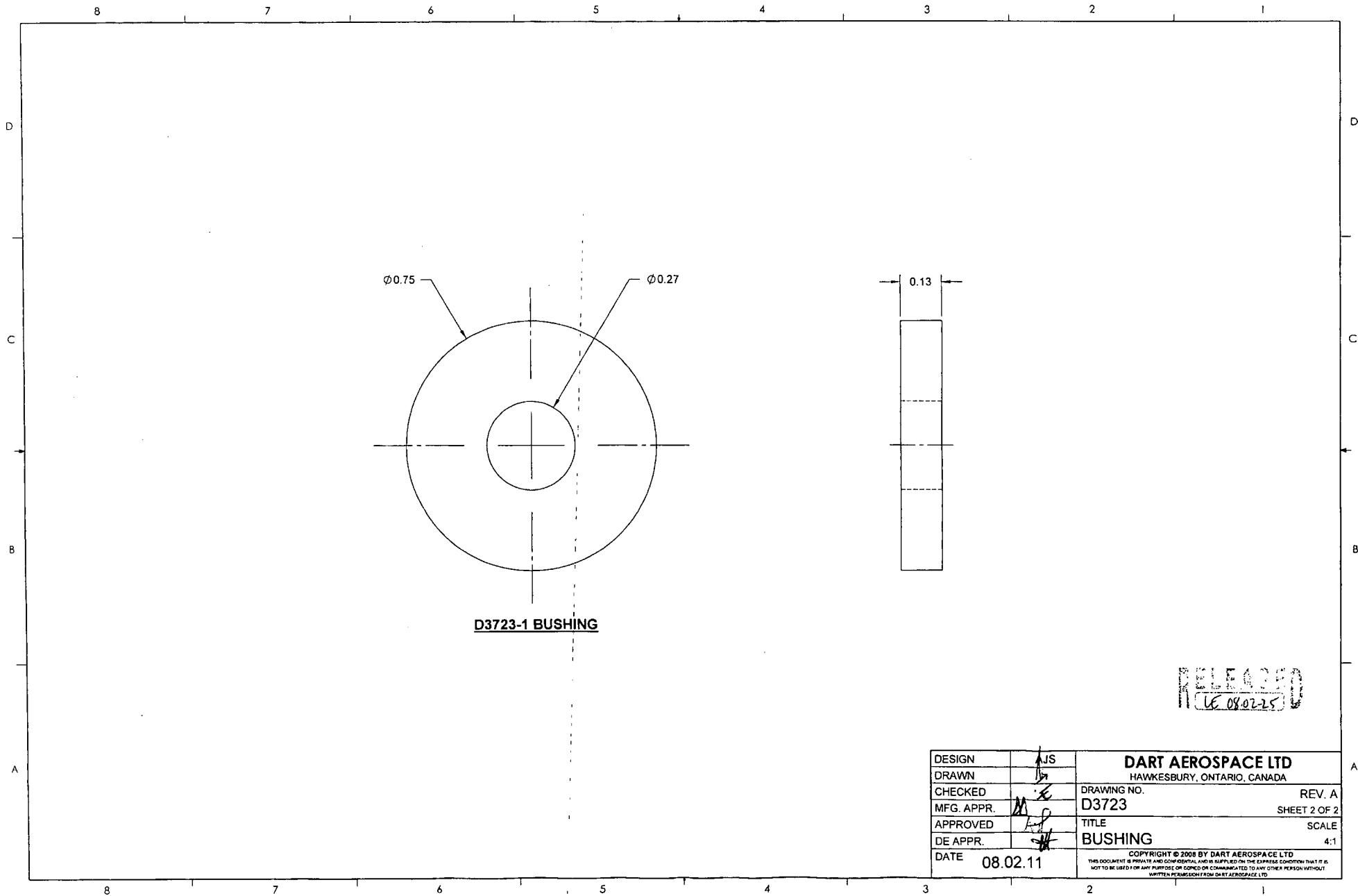
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